

DUROMIX™ EPOXYCOAT

TWO PACK EPOXY WATER BASED COATING

DUROMIX™ EPOXYCOAT is a two part, waterborne epoxy coating system designed to act as moisture and barrier coating primarily over cementitious substrates.

PRINCIPLE CHARACTERISTICS

- Water based, user friendly
- Low odour
- Excellent water resistance
- Approved for use with potable water conforms to AS4020(1999)
- Excellent adhesion to fresh concrete, brick, masonry, compressed fibro stone and timber.
- Applicable to damp surfaces
- Resists hydrostatic pressure when cured
- Requires a UV resistant top coat when exposed to direct sunlight.

USE AREAS

- Fish ponds, top coated with Epoxy Wear
- Retaining walls
- Reverse Tanking
- Primer for acrylic membranes on damp surfaces
- Waterproofing concrete slabs before vinyl and timber overlays
- Moisture barrier on damp walls/floors
- Dust sealing interior concrete floors

APPLICATION

All surfaces to be free of contamination, sound and not more than slightly damp. If necessary acid etch and water blast unsound or powdery concrete surfaces. Remove all acid residue before coating. Holes, non-structural cracks and other surface deformities should be repaired. Very porous or honeycombed concrete may require 3 coats, the first acting as a primer, penetrating into the pores of the concrete. Prior to use power mix Pack A and Pack B over a period of 5 minutes. Use mixed material within 1½ hours at 20°C. To seal or prime concrete, apply 2 or more coats by brush or roller at 5m²/Litre per coat, to provide a seamless epoxy lining. To use as a water vapour barrier apply at 3sqm/litre/coat. Care should be taken to fill all voids and pin holes. **Duromix™Epoxycoat** is rigid when cured and will not absorb movement cracks. Time between coats: 5 hours to 24 hours at 20°C. Minimum cure temperature 10°C. Do not apply if Relative Humidity is above 85%. **Duromix™ Epoxycoat** is a vapour barrier and not a membrane. A dedicated waterproofing membrane should be used. Surfaces may be slightly damp but not wet.

Refer to Durotech MSDS prior to use.

PACKAGING

- 20 Litre (10A+10B)
- 4 Litre (2A + 2B)

GENERAL

Colour	Grey
Pot Life	1 - 2 hours at 25°C
Mix Ratio	1:1 by volume
Recoat Time	5 hours at 25°C
Full cure	7 days at 25°C 50%RH
Coverage	3-4m ² /litre/coat, 5m ² /Litre as a primer
Water Vapour Trans	11.3g/m ² /24hr
Specific Gravity	Approx 1.25 @ 25°C
Viscosity	Approx 15000cps
Clean Up	Clean equipment with water before setting commences
Shelf Life	12 months in unopened containers stored above 5°C and below 20°C



Precautions:

Some individuals may experience a skin re-action to **Duromix™ Epoxycoat**. Those individuals should wear personal protection equipment. Refer to our MSDS for more information.

- **Duromix™ Epoxycoat** cure rates will be dramatically reduced if the relative humidity is above 85%.
- Do not apply to steel or metal surfaces, as corrosion will occur.
- Do not add cementitious products to **Duromix™ Epoxycoat**. Do not dilute.
- **Duromix™ Epoxycoat** is a barrier coating and not a membrane. A dedicated waterproofing membrane should be used.

Duromix™ Epoxycoat is not trafficable and must be covered with floor toppings or conventional coverings prior to foot or vehicular traffic. In enclosed areas, such as water tanks or reservoirs, ventilation should be provided during curing cycle to enable adequate evaporation of the coating.

- **Duromix™ Epoxycoat** will tend to chalk when exposed to UV light.
- Allow to cure for a minimum of 24 hours at 25°C/50% RH before applying waterproof membranes, adhesives, mortars, decorative coatings or other surface treatments.
- Discard any material that has exceeded the pot life or working time of the product.
- Do not apply over any substrates that have been previously treated or coated with curing compounds, PVA concrete bonding agents or acrylic coatings. These areas must be mechanically cleaned by grinding or shot blasting to produce a contamination free surface.

Cold Substrates and Cool Climatic Conditions:

Duromix™ Epoxycoat cure rates will be dramatically reduced if substrate surface or ambient temperature is below +10°C. If **Duromix™ Epoxycoat** is applied in cooler climatic conditions, substrate temperatures can produce amine blush, resulting in an oily residue and or areas of uncured tacky discolorations. If amine blush or any other form of surface contamination or discoloration appears on the coating, **Duromix™ Epoxycoat** should be allowed to cure and then be washed with clean, water, Methylated Spirits or **Xylene** depending on the severity. Ensure thorough removal of the contamination prior to application of any further coating to ensure no de-lamination. Follow mixing instructions and allow an extra minute to ensure a homogeneous paste is obtained. Allowing standing for 5 minutes after mixing will assist in accelerating the drying reaction. Never apply thin coats as the rapid moisture loss will arrest or slow the drying reaction. Thin coats can also cause an amine blush. Store **Duromix™ Epoxycoat** in a 20°C environment 24 hours prior to use. If possible warm the substrate surface area by an air blower or use a blower after application. Always provide adequate ventilation during the curing cycle.

Clean up:

Wash all equipment in water or water/detergent immediately on completion of application and mixing. **Duromix™ Epoxycoat** will cure under water; hence ensure dirty equipment is not left soaking in water.

Durotech Industries 14 Essex Street, P.O Box 5092, Minto, NSW 2566
Telephone: +61 2 9603 1177 Fax: +61 2 9603 3796 Technical: 1300 791 177
 Email: sales@durotechindustries.com.au Web: www.durotechindustries.com.au

DUROTECH

The information provided in this technical bulletin is as correct in detail as possible and is intended to give a fair description of the product and its capabilities. In practice, the substrate and environmental conditions vary widely, making it essential for the user to determine the products suitability for a particular application and that the product is not used beyond its physical limitations. The product is guaranteed providing that it is applied in accordance with the manufacturer's instructions as stated in this data sheet and any relevant Standard as Code and provided that the building and installation is structurally sound. Durotech terms and conditions of sale apply.