

Durotech Industries Version No: 1.2 Safety Data Sheet according to WHS and ADG requirements Hazard Alert Code: 2

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SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	DUROPROOF PPM	
Synonyms	Not Available	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Moisture curing polyurethane

Details of the supplier of the safety data sheet

Registered company name	Durotech Industries		
Address	4 Essex Street, Minto, NSW 2566 Australia		
Telephone	+61 (0)2 9603 1177		
Fax	+61 (0)2 9475 5059		
Website www.durotechindustries.com.au			
Email sales@durotechindustries.com.au			

Emergency telephone number

Association / Organisation	Durotech Industries	
Emergency telephone numbers	+61 421 670 636	
Other emergency telephone numbers	Not Available	

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

COMBUSTIBLE LIQUID, regulated for storage purposes only

Poisons Schedule Not Applicable	
Classification ^[1] Respiratory Sensitizer Category 1, Flammable Liquid Category 4, Skin Sensitizer Category 1B, Chronic Aquatic Hazard Category 4	
Legend:	1. Classification drawn from HSIS ; 2. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements



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DUROPROOF PPM

SIGNAL WORD DANGER

Hazard statement(s)

H334	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H227 Combustible liquid		
H317	May cause an allergic skin reaction.	
H413	May cause long lasting harmful effects to aquatic life.	

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Precautionary statement(s) Prevention

P101 If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.
P103	Read label before use.
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.		
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.		
P363 Wash contaminated clothing before reuse.		
P370+P378	P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam for extinction.	
P302+P352 IF ON SKIN: Wash with plenty of soap and water.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	30-60	Polyurethane prepolymer
398475-96-2*	<5	1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate
26471-62-5	<1	toluene diisocyanate
Not Available	30-60	All other substances - non-hazardous

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: Wash out immediately with water. If irritation continues, seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be

	consulted.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substemal pain and dyspnoea.
 Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity. [Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

Toluene diisocyanate is a known pulmonary sensitiser. Annual medical surveillance should be conducted including pulmonary history, examination of the heart and lungs, 14 x 17 inch (35 x 47 cm) x-ray and pulmonary function testing (FCV, FEV1).

In normal commercial preparations of toluene diisocyanate, the 2,4-isomer dominates in the ratio 4:1. However it is also hydrolysed, in air, more rapidly than the 2,6-isomer. Airway sensitivities may result from the appearance of immunoglobulins in the blood. Frequent inability to detect antibodies to TDI in clinical cases may result from the routine use of diagnostic antigens containing predominantly 2,4-TDI, whereas individuals may have been exposed to atmospheres in which 2,6-TDI was the predominant isomer. [Karol & Jin, Frontiers of Molecular Toxicology, pp 55-61, 1992]

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include; carbon dioxide (CO2) isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NOx) other pyrolysis products typical of burning organic materialMay emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite.

	 Wipe up. Place in a suitable, labelled container for waste disposal.
	 For isocyanate spills of less than 40 litres (2 m2): Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building
	 Execute and non-executive of the dealing with the energy reg, keep them game and perform that the decess, for how ignition sources and, it inside balancing ventilate area as well as possible.
	Notify supervision and others as necessary.
	• Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).
	Control source of leakage (where applicable).
	Dike the spill to prevent spreading and to contain additions of decontaminating solution.
	Prevent the material from entering drains.
	► Estimate spiil pool volume or area.
	Absorb and decontaminate Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser carefully mixing with a rake and allow to react for 15 minutes
	 Shovel absorbent/decontaminant solution mixture into a steel drum.
	Decontaminate surface Pour an equal amount of neutraliser solution over contaminated surface Scrub area with a stiff bristle brush, using moderate
	pressure Completely cover decontaminant with vermiculite or other similar absorbent After 5 minutes, shovel absorbent/decontamination solution mixtu
	into the same steel drum used above.
	 Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately returns.
	above Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials f
	incineration.
	Decontaminate and remove personal protective equipment.
	▶ Return to normal operation.
	 Conduct accident investigation and consider measures to prevent reoccurrence.
	Decontamination: Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ("neutralising fluid"). Isocyanates and polyisocyanates are generally not
	miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react
	faster than water/surfactant mixtures alone.
	Typically, such a preparation may consist of:
	Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of (ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v).
	Let stand for 24 hours
	Three commonly used neutralising fluids each exhibit advantages in different situations.
	Formulation A :
Major Spills	liquid surfactant 0.2-2%
	sodium carbonate 5-10% water to 100%
	water to 100% Formulation B
	liquid sufactant 0.2-2%
	concentrated ammonia 3-8%
	water to 100%
	Formulation C
	ethanol, isopropanol or butanol 50%
	concentrated ammonia 5%
	water to 100%
	After application of any of these formulae, let stand for 24 hours.
	Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid
	overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of
	equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution. Avoid contamination with water, alkalies and detergent solutions.
	 Avoid containing and investory and acception social on the social of the
	DO NOT reseal container if contamination is suspected.
	Open all containers with care.
	Moderate hazard.
	Clear area of personnel and move upwind.
	 Alert Fire Brigade and tell them location and nature of hazard.
	Wear breathing apparatus plus protective gloves.
	 Prevent, by any means available, spillage from entering drains or water course.
	 No smoking, naked lights or ignition sources.
	 Increase ventilation. Stop leak if safe to do so.
	 Stop leak it sale to do so. Contain spill with sand, earth or vermiculite.
	 Collect recoverable product into labelled containers for recycling.
	Absorb remaining product with sand, earth or vermiculite.
	 Collect solid residues and seal in labelled drums for disposal.
	Wash area and prevent runoff into drains.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling Safe handling Notice the concentration of hollows and sumps. Notice the concentration of hollows and sumps. Notice the concentration of hollows and sumps. Not of contact with avoid spaces unit atmosphere has been checked. Avoid contact with sor ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eact, drink or smoke.

	 Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	 for commercial quantities of isocyanates: Isocyanates should be stored in adequately bunded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis. Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken. Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions). Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary. Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations. Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store in a cool, dry, well-ventilated area. Store in a cool, dry, well-ventilated area. Protect containers against physical damage and check regularly for leaks.

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name		TWA	STEL	Peak		Notes
Australia Exposure Standards	toluene diisocyanate	Isocyanates, all (as-NCO)		0.02 mg/m3	0.07 mg/m3	Not Ava	ailable	Sen
EMERGENCY LIMITS								
Ingredient	Material name		TEE	L-1	TEEL-2		TEEL-3	
toluene diisocyanate	Toluene diisocyanate (mixed iso	mers)	0.04	5 ppm	0.43 ppm		0.43 ppm	
toluene diisocyanate	Toluene-2,4-diisocyanate; (TDI)		Not	Available	Not Available		Not Available	e
toluene diisocyanate	Toluene-2,6-diisocyanate Not Ava		Available	Not Available		Not Available		
Ingredient	Original IDLH			Revised IDLH				
Polyurethane prepolymer	Not Available			Not Available				
1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate	Not Available			Not Available				
toluene diisocyanate	Not Available			Not Available				
All other substances - non-hazardous	Not Available			Not Available				

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.
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	Type of Contaminant:		Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers acid fumes, pickling (released at low velocity into zone of active generation)	s, welding, spray drift, plating	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas dis zone of rapid air motion)	scharge (active generation into	1-2.5 m/s (200-500 f/min.)
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).		
	Lower end of the range	Linner and of the range	
	1: Room air currents minimal or favourable to capture	Upper end of the range 1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	
	3: Intermittent, low production.	3: High production, heavy use	
	4: Large hood or large air mass in motion	4: Small hood-local control only	
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extr of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point distance from the contaminating source. The air velocity at the extraction fan, for example, should be a solvents generated in a tank 2 meters distant from the extraction point. Other mechanical consideration apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when	should be adjusted, accordingly, a a minimum of 1-2 m/s (200-400 f/m ons, producing performance deficit	fter reference to hin) for extraction of s within the extraction
Personal protection			
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be remove at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSI Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 		
Skin protection	See Hand protection below Wear chemical protective gloves, e.g. PVC.		
Hands/feet protection	 Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, whe all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destre. The selection of suitable gloves does not only depend on the material, but also on further marks of que the chemical is a preparation of several substances, the resistance of the glove material can not be care to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. A thoroughly. Application of a non-perfumed moisturizer is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of glov frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterily Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or nation When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or hig according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account whe Contaminated gloves should be replaced. For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasized that glove thickness is not necessarily a good predictor of glove resistance to glove will be dependent on the exact composition of the glove material. Therefore, glove selection shor requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove material. Therefore, glove selection shor requirements and knowled	oyed. ality which vary from manufacturer alculated in advance and has there re gloves and has to be observed v After using gloves, hands should be ves include: al equivalent). gher (breakthrough time greater the e greater than 60 minutes according on considering gloves for long-term build also be based on consideration del. Therefore, the manufacturers' the scific tasks. For example: is needed. However, these gloves a	to manufacturer. When fore to be checked prio when making a final e washed and dried an 240 minutes ng to EN 374, AS/NZS use. eation efficiency of the n of the task echnical data should ire only likely to give
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried tho recommended.	rougniy. Application of a non-perfu	mea moisturiser is
Body protection	See Other protection below		
Other protection	 Overalls. P.V.C. apron. Barrier cream. Skin cleansing cream. 		

Skin cleansing cream.

DUKUPKUUP

Thermal hazards Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index". The effect(s) of the following substance(s) are taken into account in the

Eye wash unit

computer-generated selection: DUROPROOF PPM

Material	CPI
BUTYL	A
PE/EVAL/PE	А
PVA	А
SARANEX-23	A
TEFLON	A
VITON	A
NATURAL RUBBER	В
NITRILE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

 $\begin{array}{l} \mathsf{A}(\mathsf{All \ classes}) = \mathsf{Organic \ vapours}, \mathsf{B} \ \mathsf{AUS \ or \ B1} = \mathsf{Acid \ gasses}, \mathsf{B2} = \mathsf{Acid \ gas \ or \ hydrogen} \\ \mathsf{cyanide}(\mathsf{HCN}), \mathsf{B3} = \mathsf{Acid \ gas \ or \ hydrogen \ cyanide}(\mathsf{HCN}), \mathsf{E} = \mathsf{Sulfur \ dioxide}(\mathsf{SO2}), \mathsf{G} = \\ \mathsf{Agricultural \ chemicals}, \mathsf{K} = \mathsf{Ammonia}(\mathsf{NH3}), \mathsf{Hg} = \mathsf{Mercury}, \mathsf{NO} = \mathsf{Oxides \ of \ nitrogen}, \mathsf{MB} = \\ \mathsf{Methyl \ bromide}, \mathsf{AX} = \mathsf{Low \ boiling \ point \ organic \ compounds}(\mathsf{below \ 65 \ degC}) \\ \end{array}$

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Grey liquid		
Physical state	Liquid	Relative density (Water = 1)	1.3
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	>60	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled			
initiou	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.		
Ingestion	The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.		
Skin Contact	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	Atthough the liquid is not thought to be an irritant (as classified by EC Directive by tearing or conjunctival redness (as with windburn).	es), direct contact with the eye may produce transient discomfort characterised	
Chronic	Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. With most allergens, removal of the offending material results in resolution of symptoms. Asthma caused by toluene diisocyanate (TDI) continues for months or even years after exposure ceases.		
	TOXICITY	IRRITATION	
DUROPROOF PPM	Not Available	Not Available	
1,2-Ethanediamine, polymer with azirdine, reaction			
	тохісіту	IRRITATION	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane,	TOXICITY Not Available		
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt		IRRITATION	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther,		IRRITATION	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther,	Not Available	IRRITATION Not Available	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther,	Not Available TOXICITY	IRRITATION Not Available IRRITATION	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate	Not Available TOXICITY Dermal (rabbit) LD50: >12100 mg/kg ^[2]	IRRITATION Not Available IRRITATION	
with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate	Not Available TOXICITY Dermal (rabbit) LD50: >12100 mg/kg ^[2] Inhalation (mouse) LC50: 14.1 ppm6 hr ^[1]	IRRITATION Not Available IRRITATION	

DUROPROOF PPM	No significant acute toxicological data identified in literature search.
TOLUENE DIISOCYANATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Aromatic and aliphatic diisocyanates tested on experimental animals by inhalation and oral exposure, some caused cancer while others produced a harmless outcome. This group of compounds has therefore been classified as cancer-causing. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of

	fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.			
DUROPROOF PPM & TOLUENE DIISOCYANATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.			
DUROPROOF PPM & TOLUENE DIISOCYANATE	allergen and period of exposure often determine the severity of	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.		
DUROPROOF PPM & TOLUENE DIISOCYANATE	Attention should be paid to atopic diathesis, characterised by i	ncreased susceptibility to nasal infla	mmation, asthma and eczema.	
DUROPROOF PPM & TOLUENE DIISOCYANATE	Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.			
Acute Terrisitu	Carcinogenicity			
Acute Toxicity				
Skin Irritation/Corrosion	0	Reproductivity	\otimes	
Serious Eye Damage/Irritation	\otimes	STOT - Single Exposure	\otimes	
Respiratory or Skin sensitisation	✓ STOT - Repeated Exposure			
Mutagenicity	\otimes	S Aspiration Hazard		
		- 3	 Data available but does not fill the criteria for classification Data required to make classification available 	

🚫 - Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
toluene diisocyanate	LC50	96	Fish	ca.0.4mg/L	2
toluene diisocyanate	EC50	48	Crustacea	12.5mg/L	2
toluene diisocyanate	EC50	96	Algae or other aquatic plants	3230mg/L	2
toluene diisocyanate	EC50	504	Crustacea	>=0.5mg/L	2
toluene diisocyanate	NOEC	504	Crustacea	0.5mg/L	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites. DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
toluene diisocyanate	LOW (Half-life = 1 days)	LOW (Half-life = 0.13 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
toluene diisocyanate	LOW (BCF = 5)

Mobility in soil

Mobility III Soli	
Ingredient	Mobility
toluene diisocyanate	LOW (KOC = 9114)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- - Containers may still present a chemical hazard/ danger when empty.
 - Return to supplier for reuse/ recycling if possible. Otherwise:

Product / Packaging disposal

- + If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:
▶ Reduction
▶ Reuse
▶ Recycling
▶ Disposal (if all else fails)
This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may
possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type
Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
DO NOT allow wash water from cleaning or process equipment to enter drains.
It may be necessary to collect all wash water for treatment before disposal.
In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
Where in doubt contact the responsible authority.
DO NOT recycle spilled material.
 Consult State Land Waste Management Authority for disposal.
Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal.
DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers.
Puncture containers to prevent re-use.
 Bury or incinerate residues at an approved site.

SECTION 14 TRANSPORT INFORMATION

Labels Required

COMBUSTIBLE LIQUID	COMBUSTIBLE LIQUID, regulated for storage purposes only
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

1,2-ETHANEDIAMINE, POLYMER WITH AZIRDINE, REACTION PRODUCT WITH 2-PROPENOIC ACID, 2-ETHYLHEXYL ESTER, SALT WITH OXIRANE, METHYL-,POLYMER WITH OXIRANE, MONOBUTYL THER, PHOSPHATE(398475-96-2*) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

TOLUENE DIISOCYANATE(26471-62-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards	Australia Work Health and Safety Regulations 2016 - Hazardous chemicals (other than lead)
Australia Hazardous Substances Information System - Consolidated Lists	requiring health monitoring
Australia Inventory of Chemical Substances (AICS)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Υ
Canada - NDSL	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate; toluene diisocyanate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate)
Japan - ENCS	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate)
Korea - KECI	Y
New Zealand - NZIoC	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate)
Philippines - PICCS	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate)
USA - TSCA	N (1,2-Ethanediamine, polymer with azirdine, reaction product with 2-propenoic acid, 2-ethylhexyl ester, salt with oxirane, methyl-,polymer with oxirane, monobutyl ther, phosphate)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

end of SDS

Ingredients with multiple cas numbers

Name	CAS No
toluene diisocyanate	26471-62-5, 584-84-9, 91-08-7

Classification of the preparation and its individual components has drawn on official and authoritative sources.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average PC – STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index